

- 78. (new) The blank of claim 76 further comprising a maximum tantalum grain size of less than 50 microns at the target surface.
- 79. (new) The blank of claim 76 further comprising an average grain size of about 25 microns.
  - 80. (new) The blank of claim 76 produced from a frictionless forged billet.
- 81. (new) A tantalum sputtering target blank predominately comprising tantalum and having a thickness; the target having a substantially uniform crystallographic orientation {x,y,z} throughout the thickness; wherein x, y and z are integers, and wherein two or more of x, y and z can be the same as one another.
- 82. (new) The blank of claim 81 further comprising an average grain size of about 25 microns.